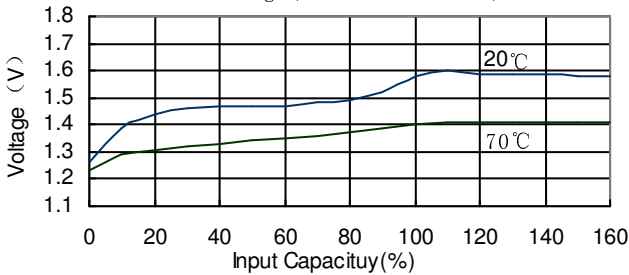


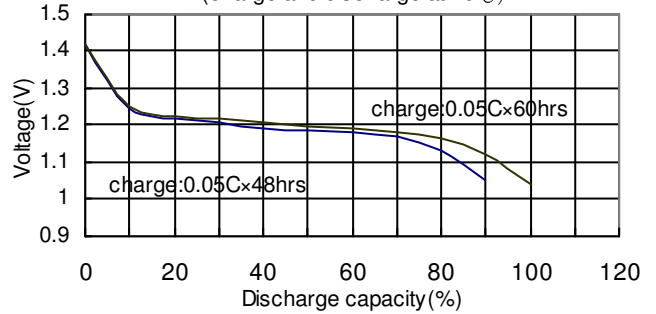
Specification

Nominal Capacity		D4000mAh	
Nominal Voltage		1.2 V	
Charge current	Trickle	200mA	
	Standard	400 mA	
	Quick	800 mA	
Charge time	Trickle	48Hrs~	
	Standard	14~16 Hrs	
	Quick	6.50Hrs	
Ambient Temperature	charge	Trickle	0~70°C
		Standard	0~70°C
		Quick	10~70°C
	Discharge		-20~70°C
Storage		-20~70°C	
Internal Impedance(mΩ) (Upon fully charge)		18mΩ	
weight		117.5g	

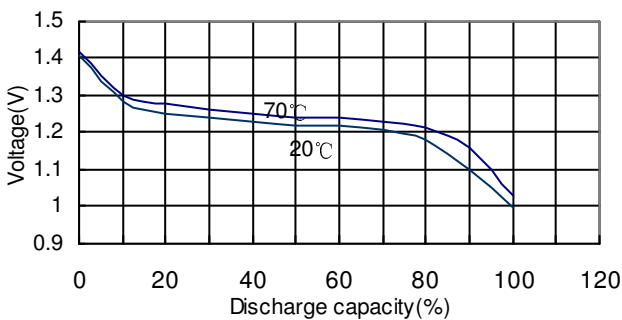
Charge (at low rate:0.1C)



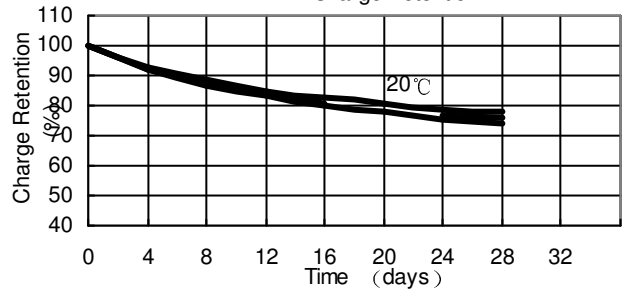
Discharge (at low rate: 0.2C)
(charge and discharge at 70°C)



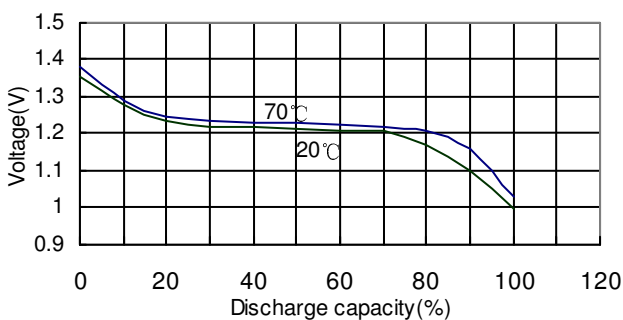
Discharge (at low rate: 0.1C; charge at 20°C)



Charge Retention



Discharge (at high rate:0.2C; charge at 20°C)





1、SCOPE

This specification governs the performance of the following Nickel-Cadmium Cylindrical cell.

Model: 4000D-H

Cell Size: D ($\phi 32.1^{\pm 0.2} \times 59.2^{\pm 0.5}$)

All data involves voltage and weight to stack-up battery are equal to the value of unit cell time the number of unit cell which consisted in the stack-up batteries.

Example: Stack-up battery consisting three unit cells.

Nominal voltage of unit cell=1.2V

Nominal voltage of stack-up batteries=1.2V \times 3=3.6V

2、RATINGS

Description	Unit	Specification	Conditions
Nominal Voltage	V/Cell	1.2	
Nominal Capacity	mAh	4000	Standard Charge/Discharge
Standard Charge	mA	400(0.1C)	$T_1=0\sim 70^{\circ}\text{C}$ (see Note1)
	Hour	14~16	
Quick Charge	mA	800(0.2C)	- $\Delta V=0\sim 5\text{mV/Cell}$ or Timer Cutoff=120 % nominal capacity or Temp. Cut-off= 55°C . $T_1=10\sim 70^{\circ}\text{C}$
	hour	6.5approx. (see Note 2)	
Trickle Charge	mA	(0.03C)~(0.05C)	$T_1= 0\sim 70^{\circ}\text{C}$
Standard discharge	mA	800(0.2C)	$T_1= -20\sim 70^{\circ}\text{C}$ Humidity: Max.85%
Discharge Cut-off Voltage	V/Cell	1.0	
Storage Temperature	$^{\circ}\text{C}$	-20~70	Discharged state、 Humidity、 Max.85%
Typical Weight	Gram	117.5	



3、PERFORMANCE

Unless otherwise stated, tests should be done within one month of delivery under the following conditions:

Ambient Temperature, T_1 : $20 \pm 5^\circ\text{C}$

Relative Humidity: $65 \pm 20\%$

Notes: Standard Charge/Discharge Conditions:

Charge: $400\text{mA}(0.1\text{C}) \times 14$ hours

Discharge: $800\text{mA}(0.2\text{C})$ to $1.0\text{V}/\text{Cell}$

Test	Unit	Specification	Conditions	Remarks
Capacity	mAh	≥ 4000	Standard Charge / Discharge	up to 3 cycles are allowed
Open Circuit Voltage(OCV)	V/ Cell	≥ 1.25	Within 1 hour after standard Charge	
Internal Impedance	$\text{m}\Omega$ / Cell	≤ 18	Upon fully charge(1 K Hz)	
High Rate Discharge(1200mA)	minute	≥ 180	Standard Charge, 1 hour rest Before discharge by 1200mA to 1.0V/cell	up to 3 cycles are allowed
Charge Retention	mAh	$\geq 70\%$	Standard Charge, Storage: 28 days, Standard Discharge	
IEC Cycle Life	Cycle	≥ 150	IEC61951-1(2003)7.4.1.1	(see Note 3)
IEC Permanent Charge Test		Specified at Note 4	IEC61951-1(2003)7.4.2.3	(see Note 4)
Leakage		No leakage nor deformation	Fully charged at 1400mA(0.2C) for 6 hrs Stand for 14 days	
Vibration Resistance		Change of voltage should be under 0.02V/Cell, Change of impedance should be under $5 \text{ m}\Omega$ / Cell	Charge the cell 0.1C 14hrs,then leave for 24hrs,check Cell before/after vibration, Amplitude 1.5mm Vibration 3000 CPM Any direction for 60mins.	
Impact Resistance		Change of voltage should be under 0.02V/Cell Change of impedance should be under $5 \text{ m}\Omega$ / Cell	Charge the cell 0.1C 14hrs Then leave for 24hrs,check bat-before/after dropped, Height 50cm Wooden board(thickness 30mm) Direction not specified, 3 times.	



CONFIGURATION DIMENSIONS AND MARKINGS

Please refer to the attached drawing.

4、EXTERNAL APPEARANCE

The cell/battery shall be free from cracks, scars, breakage, rust, discoloration, leakage nor deformation.

5、WARRANTY

One year limited warranty against workmanship and material defects.

6、CAUTION

- (1)Reverse charging is not acceptable.
(2)Charge before use. The cells/batteries are delivered in an uncharged state.
(3)Do not charge/discharge with more than our specified current.
(4)Do not short circuit the cell/battery Permanent damage to the cell/battery may result.
(5)Do not incinerate or mutilate the cell/battery.
(6)Do not solder directly to the cell/battery.
(7)the life expectancy may be reduced if the cell/battery is subjected adverse conditions like: extreme temperature, deep cycling, excessive overcharge/ over-discharge.
(8)store the cell/battery uncharged in a cool dry place. Always discharge batteries before bulk storage or shipment.

Notes:

- 1. T1: Ambient Temperature.
2. Approximate charge time from discharged state, for reference only.
3. IEC61951-1(2003)7.4.1.1Cycle Life:

Table with 4 columns: Cycle No., Charge, Rest, Discharge. Rows include cycle 1, 2-48, 49, 50 and a summary row for cycles 1 to 50.

4. IEC61951-1(2003)7.4.2.3 Cycle Life:

Table with 5 columns: Cycle No, Ambient temperature, Charge, Discharge, Minimum discharge duration. Rows 1-9 show cycle life at different temperatures and charge rates.

Note: All the above values subject to change without prior notice.